

Welding Certificate

SLVHa-EN1090-2.00812.2018.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Stakotra Manufacturing s.r.o.	
	Vrbovská cesta 2617/102 921 01 Piestány SLOVAKIA	
Technical specification	EN 1090-2:2008+A1:2011	
Execution class(es)	EXC3 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 135, 138, 141	
Material Group	1.1, 1.2, 1.3, 2.1, 3.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dusan Frano, IWE	born on: 24.01.1983
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Tomas Seges, IWT	born on: 27.06.1980
Confirmation	Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.	
Validity start	07.07.2018	
Period of validity	15.09.2020	
Remarks	see reverse	

Place and date of issue

Hannover, 12.09.2018
Flegl/Rm



Dipl.-Ing. Schnoy
Head of certification body

Certificate number: SLVHa-EN1090-2.00812.2018.002

Remarks:

Special processes:
Cutting to size / Initial processing
Joining with mechanical joining material
Corrosion protecting
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For conducting the welder qualification test of in-house welders/operators pursuant with DIN EN ISO 9606-1 / -2 and DIN EN ISO 14732 within the scope of this certificate are qualified:
Dipl.-Ing. Dusan Frano and Tomas Seges

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File

CERTIFICATE

Conformity of the Factory Production Control

2451-CPR-EN1090-2015.0660.003

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC3 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for Stakotra Manufacturing s.r.o. Vrbovská cesta 2617 / 102 921 01 Piest'any SLOVAKIA
Manufacturing plant <small>Production facility of the manufacturer</small>	Stakotra Manufacturing s.r.o. Vrbovská cesta 2617 / 102 921 01 Piest'any SLOVAKIA
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	16.09.2015
Next Surveillance audit	15.09.2020
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse

Place and date of issue Düsseldorf, 12.09.2018
Flégl


Dipl.-Ing. Gurschke
Head of certification body

Certificate number: 2451-CPR-EN1090-2015.0660.003

Remarks

The Notified Body - 2451 DVS ZERT GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.