

Certificate

Qualification of the manufacturer for welding steel structures according to DIN 18800-7:2008-11
Class E

It is hereby certified that the firm **STAKOTRA MANUFACTURING s.r.o.**

have at one's disposal in the plant **SK 921 01 Piestány, Vrbovská cesta 2617/102**

the required personnel and equipment to carry out welding works for manufacturing load bearing steel structures in the following fields of application:

Standards/Regulations	DIN 18800-7 DIN 15018 DIN 4112
Welding Processes (Reference no. acc. to DIN EN ISO 4063)	111 manual arc welding 135 metal active gas welding (tMAG) 135 metal active gas welding (ROB MAG) 141 tungsten inert-gas welding 142 autogenous tungsten inert-gas welding
Parent Metals	S235 - S355 according to DIN EN 10025-2 and list of building rules S420MC to DIN EN 10149-2
Extensions/Restrictions	none
Responsible Welding Coordinator (Surname, Name, Date of birth, Qualification)	Dusan Frano, born 24.01.1983 IWE
Deputy (Surname, Name, Date of birth, Qualification)	Not applicable
Remarks	In support of the welding coordinator has been nominated: Tomas Seges, born 27.06.1980, IWT
Period of validity	from 19.03.2019 to 18.03.2022
Number of certificate	2019 700 0090/E
issued on	28.03.2019 Flegl/Bub

General requirements
see reverse



GSI – Gesellschaft für Schweißtechnik
International mbH
Niederlassung SLV Hannover

Manager of the Certification Body
Dipl.-Ing. Schnoy

General requirements

1. Before carry-out welding works this certificate – either as certified copy or photo copy – shall be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with the company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

Remarks:

**The assumptions for performing qualification tests of welders and operators acc. to element 1310 does exist for:
Dusan Frano, IWE**

CC.:

1. Applicant (Original)
2. File